

PARTS FINISHING GROUP PLANT/PROCESS MATRIX

PFG PROCESSES	PARTS FINISHING GROUP PLANTS										
	1	2	3	4	5/6	7	8	9	10		
Shot Blast/Shot Peen	-	1	-	-	30	-	2	3	2		Pre-Treatment
Parts Washing	6	2	1	1	2	1	1	1	1		Pre-Treatment
Deburring	15	-	-	-	-	-	-	-	-		Pre-Treatment
Phosphate Coating Line	1	2	-	-	-	1	1	1	1		Pre-Treatment
Paint Stripping Line	-	-	-	-	3	1	1	1	1		Pre-Treatment
Rust Removal	2	2	-	-	6	1	2	1	1		Pre-Treatment
Autophoretic	-	-	-	2	-	-	-	-	-		Coating Line
Adhesives	Yes	Yes	-	-	-	Yes	Yes	Yes	Yes		
Dip Spin Line	1	1	-	-	-	-	1	1	1		Coating Line
Dip Drain Line	1	-	-	2	-	-	1	1	1		Coating Line
Chain-On-Edge Line	-	3	-	-	-	-	2	2	2		Coating Line
Spray Coat Line	3	-	-	-	1	2	1	1	1		Coating Line
Tumble Spray Line	-	1	-	-	-	-	1	1	1		Coating Line
Zinc Rich	Yes	Yes	-	-	-	Yes	Yes	Yes	Yes		
Dry Film Lubricant	Yes	Yes	-	-	-	Yes	Yes	Yes	Yes		
Honing	-	-	30	-	-	-	Yes	-	-		Machining
Deep Hole Drilling	-	-	10	-	-	-	Yes	-	-		Machining
Machining	-	-	15	-	-	-	-	-	-		Machining
Sorting	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes		Machining

NUMBERS INDICATE NUMBER OF MACHINES AT PLANTS

PLANT NUMBER LEDGEND

1= Automated Deburring, JML, A-1 Parts Washing
 2 = Hi-Tech Coatings
 3 = Michigan Hone & Drill

4 = Autophoretic Division
 5/6 = Bellevue/Metal Prep
 7 = Vassar Coatings

8 = PFG Indiana
 9 = PFG Chihuahua
 10 = PFG Queretaro