

# PARTS FINISHING GROUP PLANT/PROCESS MATRIX

PFG PROCESSES	PARTS FINISHING GROUP PLANTS					
	1	2	3	4/5	6	
Shot Blast/Shot Peen	-	1	-	30	3	Pre-Treatment
Parts Washing	6	2	1	2	1	Pre-Treatment
Deburring	15	-	-	-	1	Pre-Treatment
Phosphate Coating Line	1	2	-	-	1	Pre-Treatment
Paint Stripping Line	-	-	-		1	Pre-Treatment
Rust Removal	2	2	-		1	Pre-Treatment
Adhesives	Yes	Yes	-	-	Yes	
Dip Spin Line	1	1	-	-	4	Coating Line
Dip Drain Line	1	-	-	-	2	Coating Line
Chain-On-Edge Line	-	3	-	-	2	Coating Line
Spray Coat Line	3	-	-	1	1	Coating Line
Tumble Spray Line	-	1	-	-	1	Coating Line
Zinc Rich	Yes	Yes	-	-	Yes	
Dry Film Lubricant	Yes	Yes	-	-	Yes	
Honing	-	-	30	-	-	Machining
Deep Hole Drilling	-	-	10	-	-	Machining
Machining	-	-	15	-	-	Machining
Sorting	Yes	Yes	Yes	Yes	Yes	Machining
Plating (Zinc Iron)					Yes	

**NUMBERS INDICATE NUMBER OF MACHINES AT PLANTS**

## PLANT NUMBER LEDGEND

1= Automated Deburring, JML, A-1 Parts Washing

2 = Hi-Tech Coatings

3 = Michigan Hone & Drill

4/5 = Bellevue/Metal Prep

6 = PFG Queretaro